

|                                             |      |                                               |      |
|---------------------------------------------|------|-----------------------------------------------|------|
| Foreword .....                              | 0-1  | 6. Efficient working method .....             | 4-11 |
| Before servicing this machine .....         | 0-2  | 7. Operation in the special work sites .....  | 4-15 |
| EC regulation approved .....                | 0-3  | 8. Normal operation of excavator .....        | 4-17 |
| Table to enter S/No and distribution .....  | 0-4  | 9. Attachment lowering .....                  | 4-18 |
| Safety labels .....                         | 0-5  | 10. Storage .....                             | 4-19 |
| Machine data plate .....                    | 0-11 | 11. RCV lever operating pattern .....         | 4-21 |
| Guide (direction, S/No, Symbol) .....       | 0-12 |                                               |      |
| <b>1. SAFETY HINTS</b>                      |      | <b>5. TRANSPORTATION</b>                      |      |
| 1. Before operating the machine .....       | 1-1  | 1. Preparation for transportation .....       | 5-1  |
| 2. During operating the machine .....       | 1-6  | 2. Dimension and weight .....                 | 5-2  |
| 3. During maintenance .....                 | 1-13 | 3. Loading the machine .....                  | 5-4  |
| 4. Parking .....                            | 1-16 | 4. Fixing the machine .....                   | 5-6  |
|                                             |      | 5. Loading and unloading by crane .....       | 5-7  |
| <b>2. SPECIFICATIONS</b>                    |      | <b>6. MAINTENANCE</b>                         |      |
| 1. Major components .....                   | 2-1  | 1. Instruction .....                          | 6-1  |
| 2. Specifications .....                     | 2-2  | 2. Tightening torque .....                    | 6-5  |
| 3. Working range .....                      | 2-3  | 3. Fuel, coolant and lubricants .....         | 6-8  |
| 4. Weight .....                             | 2-4  | 4. Maintenance check list .....               | 6-10 |
| 5. Lifting capacities .....                 | 2-5  | 5. Maintenance chart .....                    | 6-15 |
| 6. Bucket selection guide .....             | 2-7  | 6. Service instruction .....                  | 6-17 |
| 7. Undercarriage .....                      | 2-8  | 7. Electrical system .....                    | 6-34 |
| 8. Specification for major components ..... | 2-9  | 8. Heater .....                               | 6-37 |
| 9. Recommended oils .....                   | 2-12 |                                               |      |
| <b>3. CONTROL DEVICES</b>                   |      | <b>7. TROUBLESHOOTING GUIDE</b>               |      |
| 1. Cab devices .....                        | 3-1  | 1. Engine .....                               | 7-1  |
| 2. Cluster .....                            | 3-3  | 2. Electrical system .....                    | 7-2  |
| 3. Switches .....                           | 3-7  | 3. Others .....                               | 7-3  |
| 4. Levers and pedals .....                  | 3-10 |                                               |      |
| 5. Heater .....                             | 3-13 | <b>8. HYDRAULIC BREAKER</b>                   |      |
| 6. Others .....                             | 3-14 | 1. Selecting hydraulic breaker .....          | 8-1  |
| <b>4. OPERATION</b>                         |      | 2. Circuit configuration .....                | 8-2  |
| 1. Suggestion for new machine .....         | 4-1  | 3. Maintenance .....                          | 8-3  |
| 2. Check before starting the engine .....   | 4-2  | 4. Precaution when operating the breaker .... | 8-4  |
| 3. Starting and stop the engine .....       | 4-3  | 5. Quick clamp .....                          | 8-6  |
| 4. Operation of the working device .....    | 4-7  |                                               |      |
| 5. Traveling of the machine .....           | 4-8  |                                               |      |